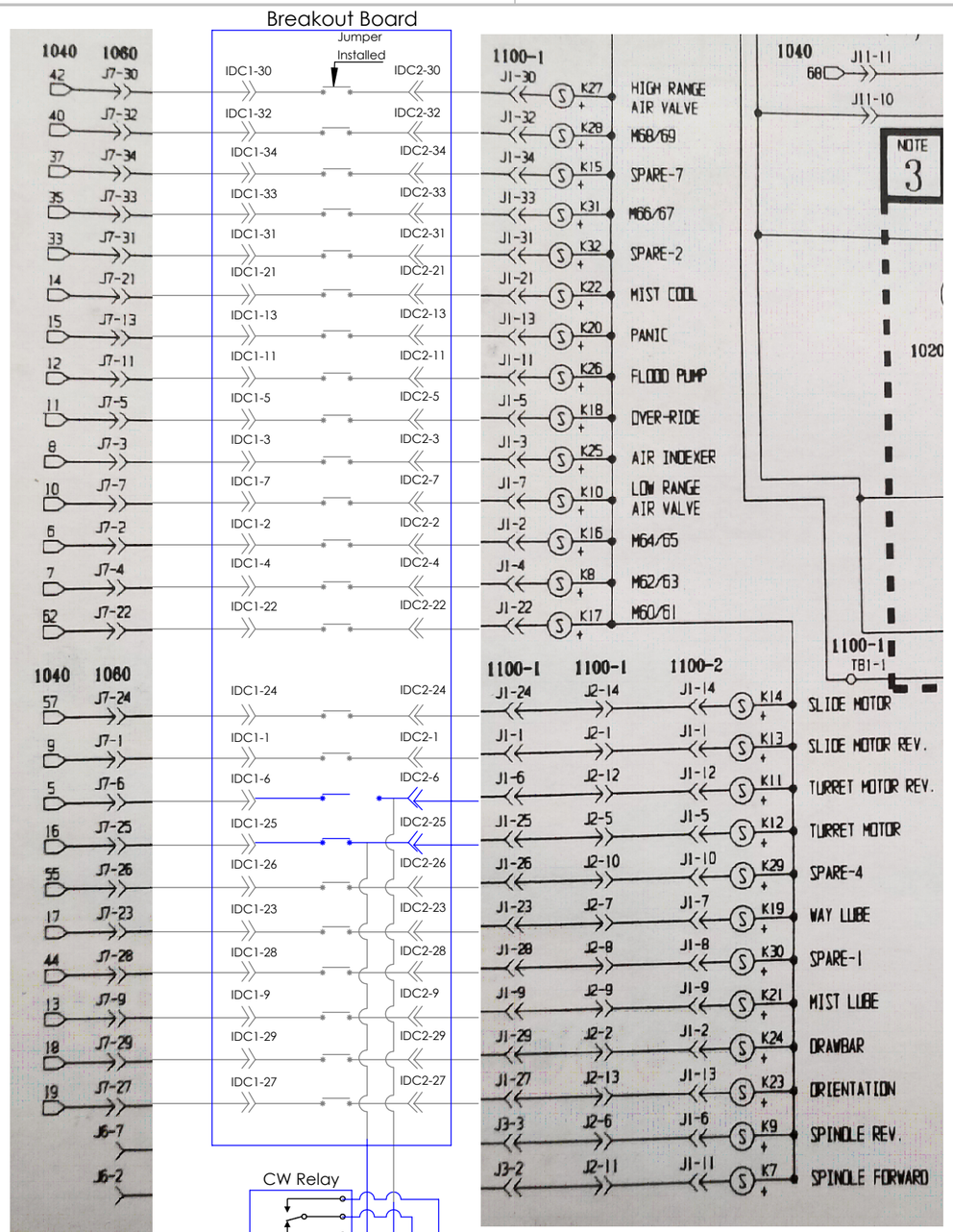
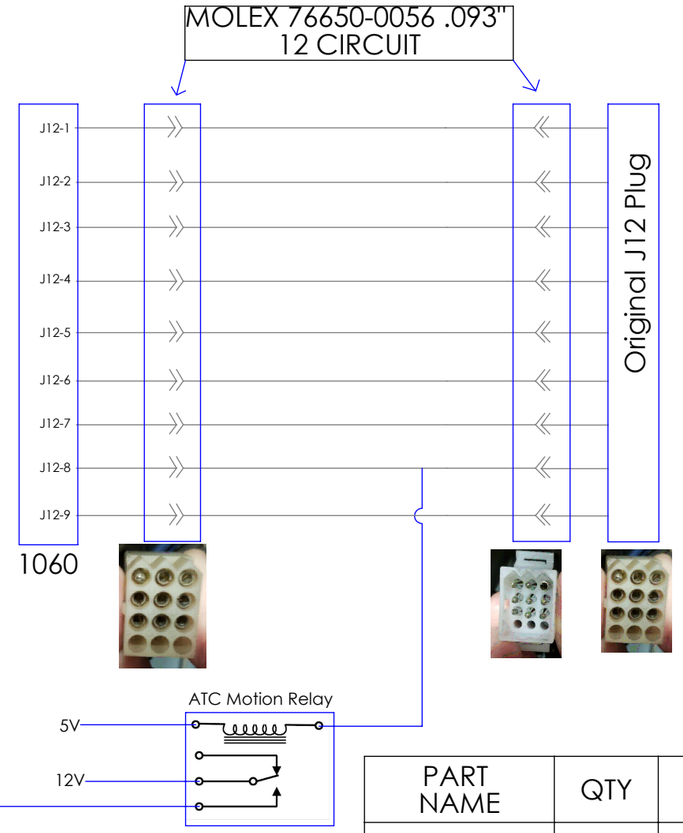
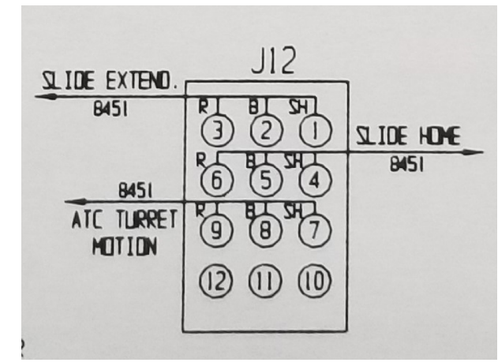
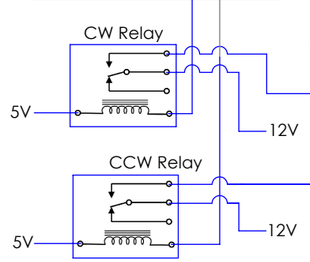
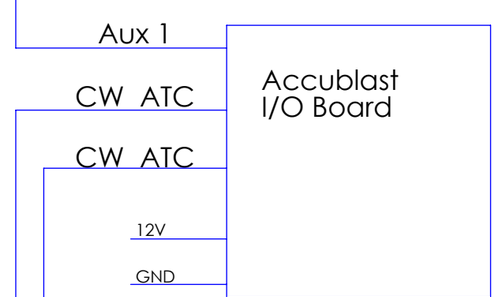



| Truth Table | | |
|---|---|---|
| Direction | CW Signal | CCW Signal |
| CW | 1 | 0 |
| CCW | 1 | 1 |
| Note: CCW stays high till the next CW direction | | |




| PART NAME | QTY | P/N | DESCRIPTION |
|---|---|---|---|
| BREAKOUT BOARD | 1 | MD-D1281-D1291 SERIES | CZH-LABS FLAT RIBBON CABLE 0.1" FRC CONNECTOR DIAGNOSTIC TEST BREAKOUT MODULE BOARD (IDC34 2X17PIN) |
| RIBBON CABLE | 1 | NEED TO VERIFY CABLE TYPE | IDC34. TYPE A CABLE |
| MOLEX | 1 | MOLEX 76650-0056 | MOLEX KIT WITH PINS |
| RELAYS | 3 | OMRON G2R-1-S RELAY, COIL: 5VDC | RELAY WITH BASES |

TITLE:
# Fadal Accublast Wiring Schematic

Date: 11/26/2020

REV A

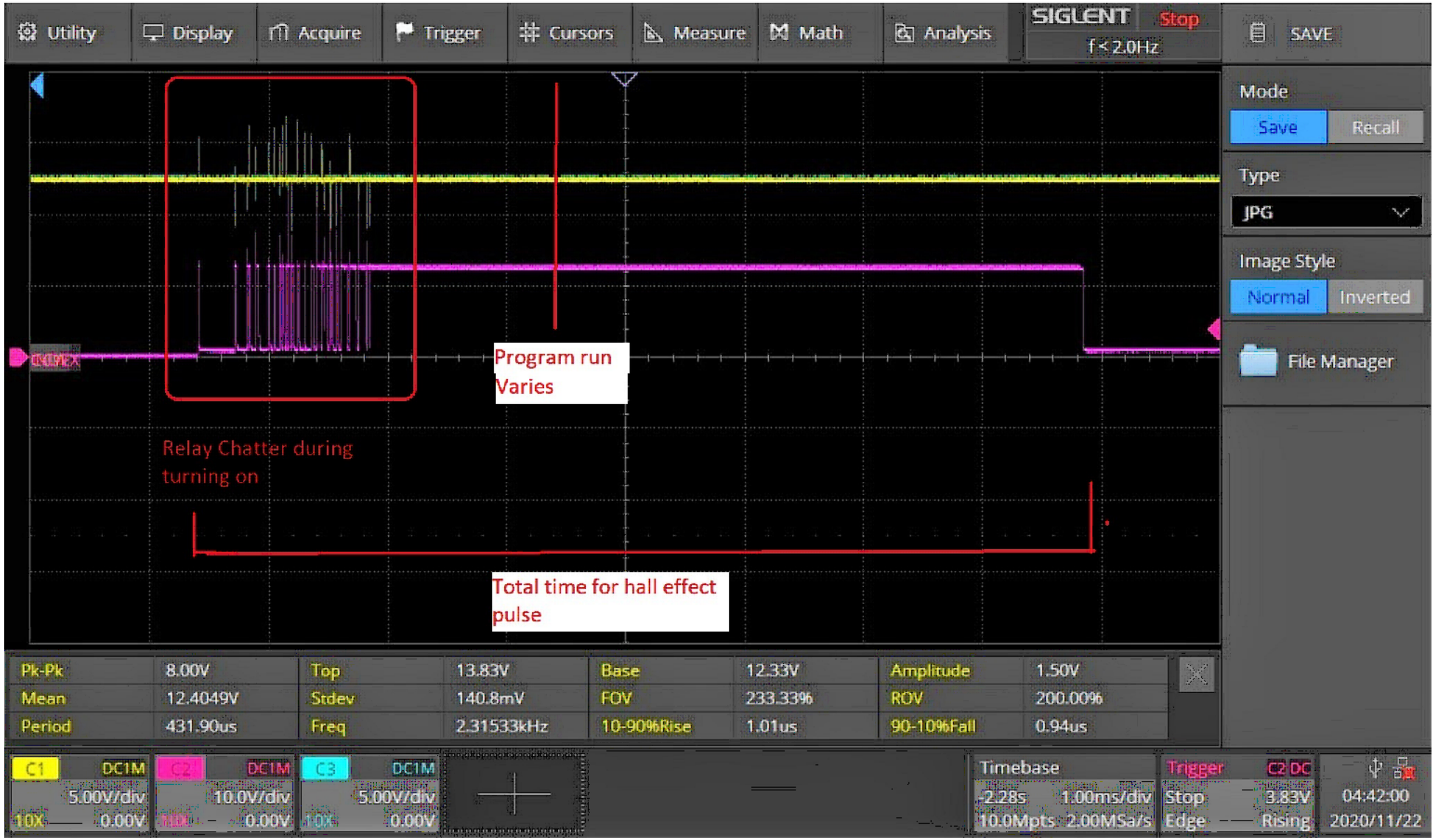
SHEET 1 OF 4

# Muliple Tool Changes

TITLE:

Fadal Accublast Wiring schematic

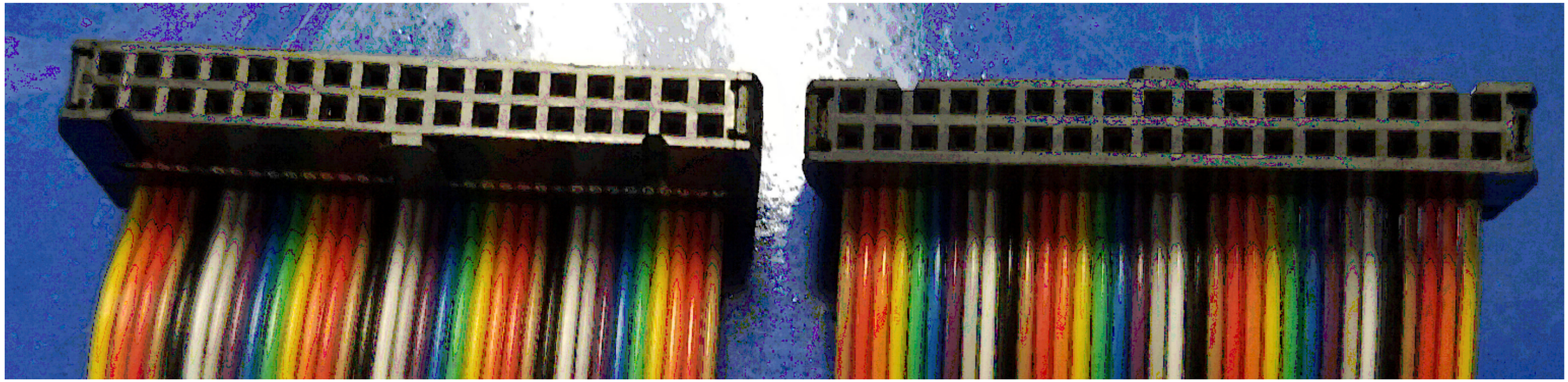
SHEET 2 OF 4

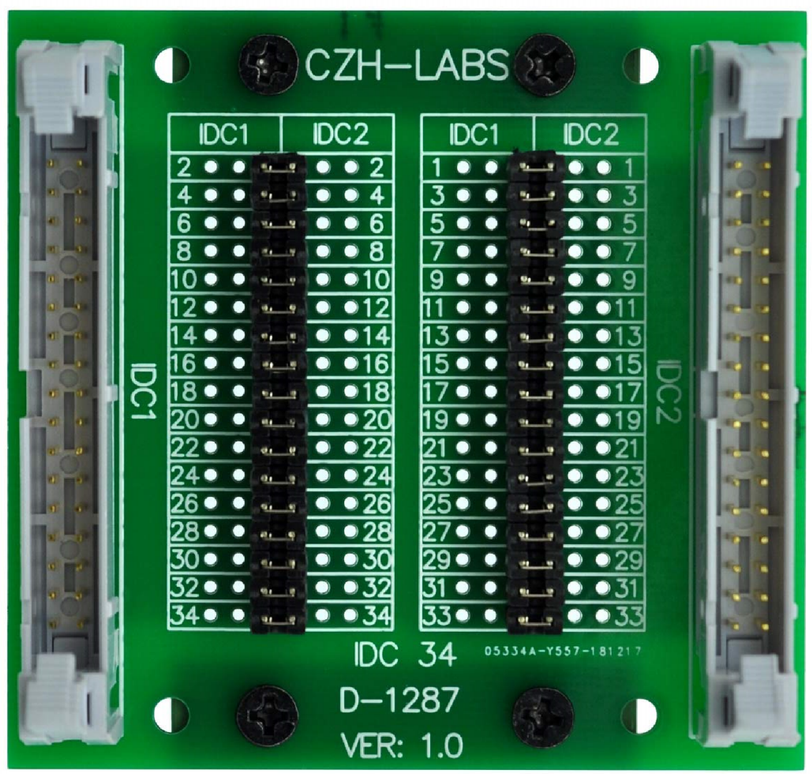


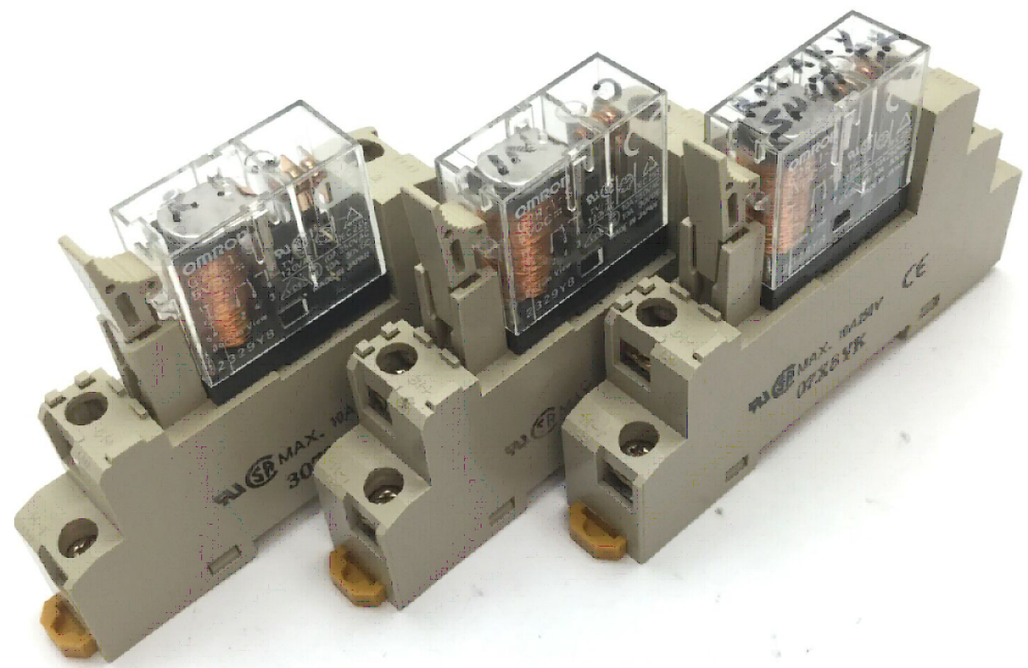

# Tool Change Signal

TITLE:
Fadal Accublast
Wiring schematic

SHEET 3 OF 4





TITLE:

FADAL ACCUBLAST SCHEMATIC

| DATE: | REV |
|---|---|
| 11/26/2020 | A |

SHEET 4 OF 4